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RBW2905G00332-3G-7

Job Sheet 177858



Part No: RBW2905G00332-3G-7

Job Qty: 2 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Low

Job Created: 5/18/18

Job Tracking No:

Due Date: 9/30/18

Created By: Logan David

Type: Stock

Description:

Note: URF 18-766 DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	2 Ea		9/30/18	0.00	0.00	Start Up Small Fab-4	MCC
100	Small Fab	2 pcs		9/30/18	0.00	0.50	Small Fab-9	MCC
110	QC	2 pcs		9/30/18	0.00	0.00	QC5	MCC
130	Packaging	2 pcs		9/30/18	0.00	0.00	Packaging3-2	MCC
140	QC21-SA	2 Ea		9/30/18	0.00	0.00	QC21	21 NOV 02 2018

Part Op 100 - 1- Bend tube as per DWG 2- Assemble as per DWG RBW2905G00332-3G 3-Flare end for #6 flare fitting ***NOTE
Descriptions: SEE ATTACHED INSTALLATION INSTRUCTIONS***For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)
130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
47 34	89895K451 Smooth-Bore Seamless 304 SS Tubing, 3/8" OD, 0.049" Wall Thickness	2 Ea (1 ea)	90-Start up Operation	5070253
	6 BTX-S Flare Nut, Steel	2 Ea (1 ea)	100-Small Fab	5074207
	6 TX-S Sleeve	2 Ea (1 ea)	100-Small Fab	5074709

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	89895K451	2	9	0
100-Small Fab	6 BTX-S	2	20	0
	6 TX-S	2	21	0



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Container No: S124028



Part: RBW2905G00332-3G-7

Job No: 177858

Serial No/Batch: S124028

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/02/18

Specifications

Specifications could not be found.

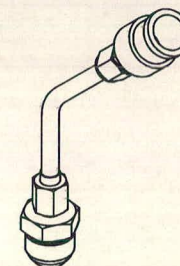
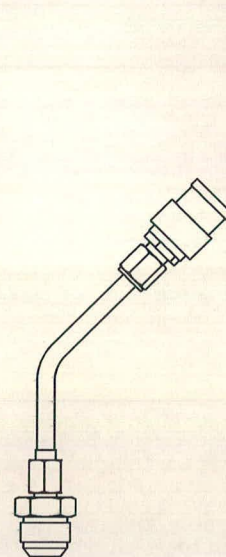
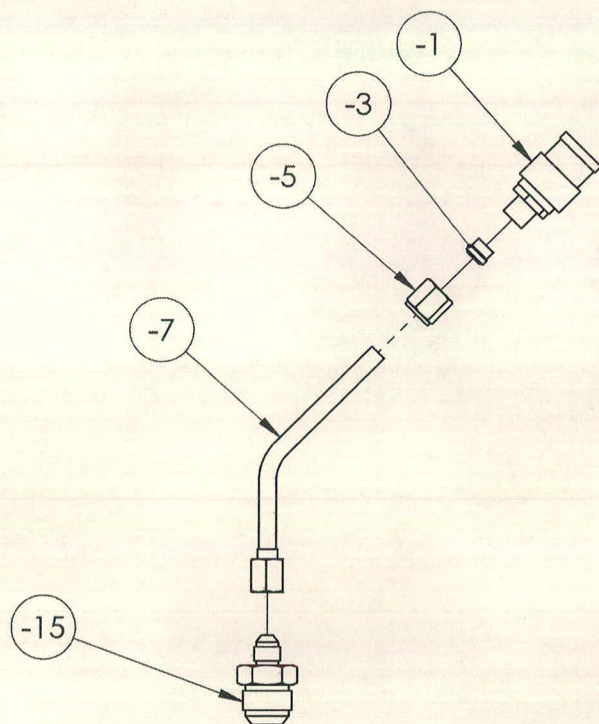
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165006 TO N-2784-06. -3, -5, -11, & -13 CH'D MATERIAL FROM STEEL, ZINC PLATED TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. ADDED NOTES 1 & 2.	10/9/2013	RJC	JAG
2	15-0314	-9 CH'D MATERIAL WAS S.S. IS SEAMLESS S.S.	9/30/2015	RJC	JAG



NOTES:

- REF. AGUSTA T/N: 3G2905G00332.
- PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
		B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
		B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
	X		-7	1	TUBE ASSEMBLY			2
	1	B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
	1	B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
	1	B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
		B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-06	1
	ASSY -7							

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL AGUSTA AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	

